



Keraflex



High performance high grab polymer modified cementitious adhesive with no vertical slip and extended open time for ceramic tiles and stone material

CLASSIFICATION IN COMPLIANCE WITH EN 12004

Keraflex is an improved (2) slip resistant (T) cementitious adhesive (C) with extended open time (E) classified as C2TE.

Keraflex is CE marked, as declared in ITT certificate N° 25040476/Gi (TUM) issued by the Technische Universität München laboratory (Germany).

WHERE TO USE

Interior and exterior bonding of ceramic tiles, stone materials and mosaics of every type on floors, walls and ceilings. Also suitable for spot bonding of insulating materials such as expanded polystyrene, rock and glass wool, Eraclit® (wood-cement panels), sound-deadening panels, etc.

Some application examples

- Bonding ceramic tiles, natural stone and mosaics on the following substrates:
 - Cement rendered walls.
 - Interior aerated concrete block walls.
 - Gypsum or anhydrite after having first applied **Primer G**.
 - Gypsum board.
 - Underfloor heating installations, only with tiles less than 300x300 mm.
 - Cement screeds.
 - Interior painted walls, as long as the paint is firmly anchored and resistant to alkalis.
 - Waterproofed membranes in **Mapelastic** or **Mapegum WPS**.
- Tile on tile of existing flooring with tiles up to 300x300 mm.



Keraflex

- Bonding small format tiles in swimming pools and basins.
- Bonding floors subject to heavy loading.

TECHNICAL CHARACTERISTICS

Keraflex is a grey or white powder composed of cement and graded aggregates. It contains a high quantity of synthetic resins and special additives and has been developed in MAPEI's Research and Development Laboratories.

A mortar with the following features is obtained when mixed with water:

- Easily workable.
- Highly thixotropic; **Keraflex** can be applied on a vertical surface without slump or tile slip, even with heavy tiles.
- Perfect adherence to all materials normally used in building.
- Hardens with minimal shrinkage.
- Extended open time.
- Water and frost resistant.

RECOMMENDATIONS

Do not use **Keraflex**:

- On concrete subject to shrinkage.
- On metal surfaces.
- For installations that require an adhesive thickness greater than 5 mm.

APPLICATION PROCEDURE

Preparing the substrate

The substrates must be flat, mechanically resistant, free of loose parts, grease, oils, paints, wax, etc. Damp substrates can slow down the setting of **Keraflex**.

Cement substrates should not continue to shrink after the installation of the ceramic tiles. Renders must cure for at least 2 weeks and cement screeds must have an overall cure time of at least 3 weeks, unless they are produced with special binders such as **Mapecem**, **Mapecem Pronto**, **Topcem** or **Topcem Pronto**.

Dampen with water to cool surfaces which have become heated from exposure to sunlight.

Gypsum substrates and anhydrite screeds must be perfectly dry (max. residual moisture 0.5%), sufficiently hard and free from laitance. It is essential that they be treated with **Primer G** or **Mapeprim SP**, while areas subject to dampness must be primed with **Primer S**.

Preparing the mix

Mix **Keraflex** with clean water until a smooth, lump-free paste is obtained. Leave to rest approximately 5 minutes and re-stir. Use 24-28 parts water for every 100 parts by weight of **Keraflex**, which is equal to approx. 5-5.5 litres of water for every 20 kg of powder. Mixed this way, **Keraflex** has a pot life of approximately 8 hours.

Applying the mix

Keraflex is applied to the substrate using a

notched trowel. Choose a trowel that gives complete coverage of the tile backs.

To achieve good adhesion, spread an initial thin layer of **Keraflex** on the substrate using the flat side of the trowel. Immediately, apply **Keraflex** using a suitable notched trowel, depending on the type and size of the tiles (see "Consumption").

For external ceramic tiling, tiles greater than 300x300 mm, floors subject to heavy loads, when applying in swimming pools and basins filled with water, spread the adhesive on the back of the tile (back-buttering) in order to ensure a complete coverage.

Installing the tiles

There is no need to wet the tiles before installing them. Only with very dusty backs is it recommended to dip the tiles in clean water. Dry before fixing.

Tiles should be installed with firm pressure to ensure good coverage of the adhesive.

In normal temperature and humidity conditions, the open time of **Keraflex** is approximately 30 minutes. Unfavourable weather conditions (strong sun, drying wind, high temperatures, etc.) or a highly absorbent substrate can reduce the open time, even to just a few minutes.

It is therefore necessary that careful checks be made to ensure that a skin does not form on the surface of the spread adhesive. If not, re-freshen the adhesive by re-spreading with a notched trowel.

It is not recommended to wet the adhesive with water once a skin has formed because, the water will form an anti-adhesive film.

If necessary, tiles should be adjusted within 60 minutes of installation.

Tiling installed with **Keraflex** must not be washed or exposed to rain for at least 24 hours and must be protected from frost and strong sun for at least 5-7 days.

Spot-bonding insulating materials

For spot-bonding sound-deadening or insulating panels, apply **Keraflex** with a trowel or a float.

GROUTING AND SEALING

Wall joints can be grouted after 4-8 hours and floor joints can be grouted after 24 hours with the relevant MAPEI cementitious or epoxy grouts, available in different colours. Expansion joints must be sealed with the relevant MAPEI sealants.

LIGHT FOOT TRAFFIC

Floors are able to take light foot traffic after approx. 24 hours.

READY FOR USE

Surfaces are ready for use after approx. 14 days.
Swimming pools and basins can be filled after 21 days.

Cleaning

Tools and containers should be cleaned with plenty of water while **Keraflex** is still fresh.



Installation of pre-glossed marble on floors



Installation of single-fired tile on expanded foam concrete block walls



Single-fired tile on terrazzo tile of an external wall

TECHNICAL DATA (typical values):

In compliance with:

- European EN 12004 as C2TE
- American ANSI A 118.4-1999
- Canadian 71 GP 30 M type 2

PRODUCT IDENTITY

Type:	powder
Colour:	white or grey
Bulk density (kg/m ³):	1300
Dry solid content (%):	100
Storage:	12 months in a cool dry place in original packaging
Hazard classification according to EC 99/45:	irritant. Before using refer to the "Safety instructions for the preparation and application" paragraph and the information on the packing and Safety Data Sheet
Customs class:	3824 50 90

COMPOSITION AND PROPERTIES OF THE MIXTURE at +23°C and 50% R.H.

Mixing ratio:	100 parts Keraflex Grey with 24-26 parts water by weight. 100 parts Keraflex White with 26-28 parts water by weight.
Consistency of mix:	creamy paste
Density of mix (kg/m ³):	1500
pH of mix:	13
Pot life:	over 8 hours
Application temperature range:	from +5°C to +40°C
Open time (acc. EN1346):	> 30 minutes
Adjustability time:	approx. 60 minutes
Ready for grouting on walls:	after 4-8 hours
Ready for grouting on floors:	after 24 hours
Set to light foot traffic:	24 hours
Ready for use:	14 days

FINAL PERFORMANCES

Bonding strength according to EN 1348 (N/mm ²):	
- initial bonding after 28 days:	2.2
- bonding after heat exposure:	2.2
- bonding after immersion in water:	1.2
- bonding after freeze/thaw cycles:	1.4
Resistance to alkali:	excellent
Resistance to oils:	excellent (poor to vegetable oils)
Resistance to solvents:	excellent
Temperature when in use:	from -30°C to +90°C



Tile on tile with
Keraflex Grey

Keraflex



Surfaces should be cleaned with a damp cloth, before the adhesive dries.

CONSUMPTION Bonding ceramic tiles

- Mosaics and small sizes in general (trowel n. 4): 2 kg/m²
- Normal sizes (trowel n. 5): 2.5-3 kg/m²
- Large sizes, exterior floors (trowel n. 6): 5 kg/m²

Spot-bonding insulating material

- Foam, etc. approx. 0.5-0.8 kg/m²
- Gypsum board panels, cellular concrete: approx. 1.5 kg/m²

PACKAGING

Keraflex white and grey are available in 20 kg bags.

STORAGE

Keraflex can be stored 12 months in a normal environment in original packaging.

Manufactured in compliance with the regulations of the 2003/53/EC Directive.

SAFETY INSTRUCTIONS FOR THE PREPARATION AND APPLICATION

Contains cement that when in contact with

sweat or other bodily fluids produces an irritant alkaline reaction and allergic reactions to those predisposed.

Use protective gloves and goggles.

For further information, consult the safety data sheet.

FOR PROFESSIONALS.

WARNING

N.B. - Although the technical details and recommendations contained in this product report correspond to the best of our knowledge and experience, all the above information must, in every case, be taken as merely indicative and subject to confirmation after long-term practical applications: for this reason, anyone who intends to use the product must ensure beforehand that it is suitable for the envisaged application: in every case, the user alone is fully responsible for any consequences deriving from the use of the product.

All relevant references of the product are available upon request



An example of an installation of porcelain tiles - Zanchetta Shopping Centre - Treviso (Italy)



Laying polystyrene foam slabs with Keraflex white

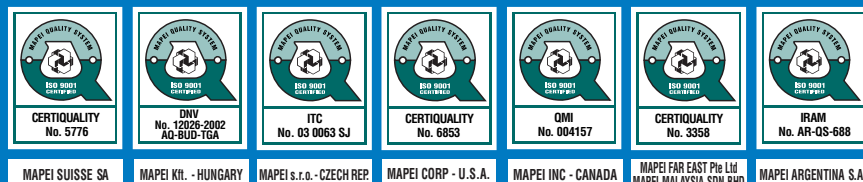


BUILDING THE FUTURE

MAPEI GROUP CERTIFIED MANAGEMENT SYSTEMS (Quality, Environment and Safety)



MAPEI S.p.A. - ITALY



MAPEI FRANCE

RESCON MAPEI AS - NORWAY

www.mapei.com